

Vision Pro Chassis

Instructions Manual

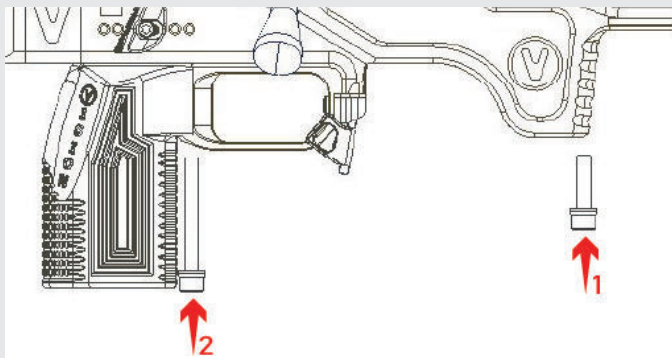
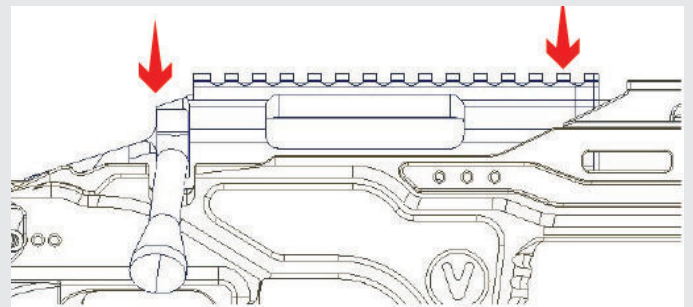
Thank you for purchasing the Vision Pro Chassis. We trust that you will enjoy the chassis as much as we do, and think that you find it to be of the highest quality and an exceptional value.

Safety warning

Before you attempt any installation, make sure your rifle is unloaded and bolt removed to prevent any accidents.

1

Place the action into the Vision Pro Chassis, make sure that the trigger and recoil lug are placed in the corresponding positions in the chassis.

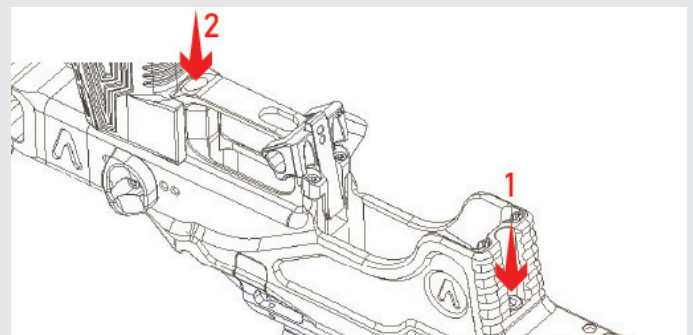


2

Make sure that the anti-vibration washer is on the action screws. Now engage both the front and rear action screw, but do not tighten, place the chassis on the buttpad and bounce it lightly a couple of times to make sure that the recoil lug is in the correct position. Make sure to hold the action to prevent it falling out.

3

Hand tighten the action screws, starting with the front action screw, then the rear. Using a torque wrench, now tighten the action screws to 7.3Nm/65 in-lbs starting with the front action screw.



!To confirm that the anti-vibration washers are engaged, simply loosen them, if you feel and hear a “POP” then 65 in-lbs is enough to engage the washer. If you don't hear the pop, simply increase the torque slightly until you achieve the right engagement. **!**

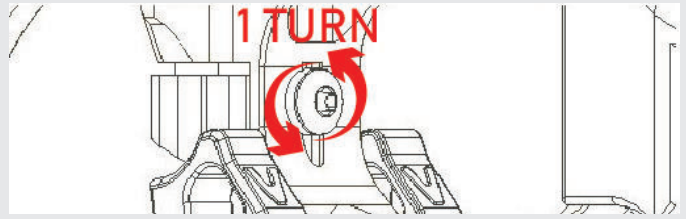
!The Action screws should have 3 turns of thread engagement. If they don't have 3 full turns of engagement, you can simply remove the washer for a tighter fit. **!**

Getting the perfect magazine fitment

Magazine Height Adjustment:

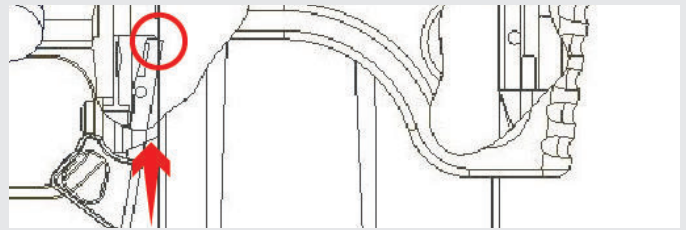
1

Loosen the buttonhead locking screw on the inside of the trigger guard, then screw the guiding screws a couple turns.



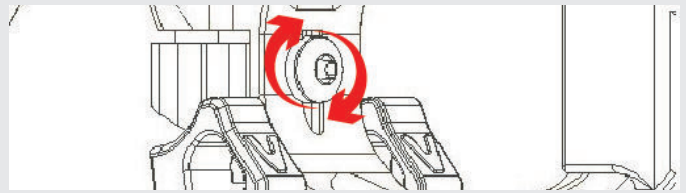
2

Place your magazine in the magazine well. screw the magazine latch guiding screws until the magazine latch comes in contact with the magazine locking lip.



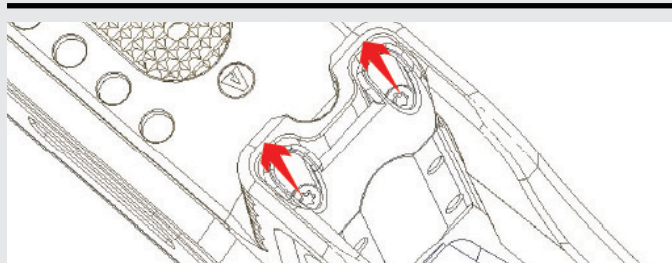
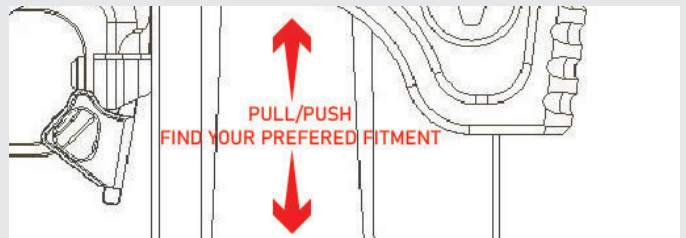
3

Tighten the button head locking screw while pulling the magazine latch assembly downwards to ensure that it gets locked where it is supposed to.



4

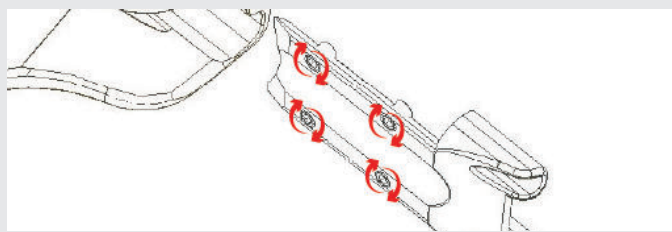
Test the fitment and make adjustment as needed to get it where you want it.



Magazine Play Adjustment:

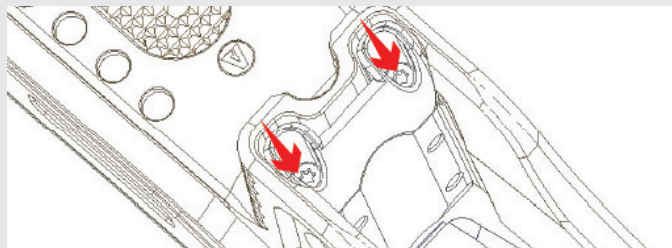
1

Remove the magazine length plate from the chassis by loosening the two M3 screws.



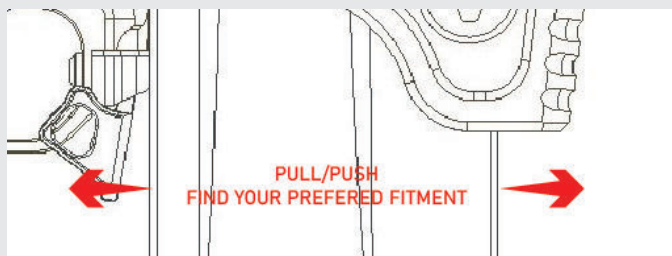
2

Make small adjustments to the 4x set screws that decides where the plate sits



3

Place the magazine length plate back in the chassis and tighten the M3 screws. Make sure to push the plate against the chassis wall to ensure that the plate locks in the desired position



4

Test the fitment and make adjustment as needed to get it where you want it.