

The background of the entire page is a photograph of a soldier in a forest. The soldier is wearing a tan cap and gloves, holding a black assault rifle with a yellow and black camouflage pattern. The rifle is positioned horizontally across the middle of the frame. In the foreground, there are several large, cut logs of wood, some showing the light-colored wood inside. The background is a blurred forest scene with green foliage and a bright sky.

# EVA

## VISION

PRODUCT CATALOG 2023







# THE VISION CHASSIS



The vision chassis is designed to be a plug and play replacement chassis for a continuously expanding catalog of inlets.

No matter the use case, this chassis will fit perfectly with its vast possibilities of adding accessories, modularity and tuning to your preference through the ever expanding variations of parts.

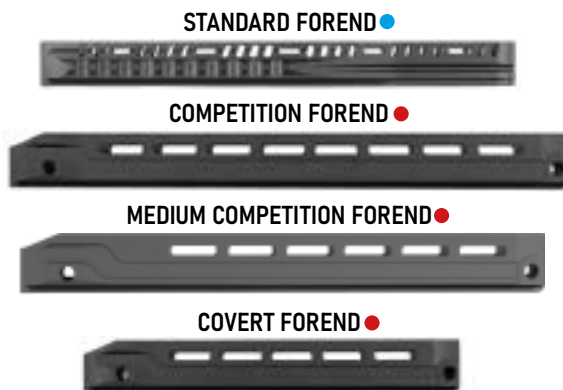
The vision chassis has all the adjustability a shooter could ever imagine and is constantly upgraded and refined as new features or areas of improvement are discovered.

No matter what system you have, this is a guaranteed upgrade and is definitely the most modular and adjustable chassis on the market.

Contrary to almost every other chassis on the market, one vision chassis can fit all of your rifles because of the easy replacement of one of the chassis main parts (buttstock, mid section or forend)

## FOREND OPTIONS

\*COLORED DOTS INDICATE COMPATABILITY



## TOP COVER OPTIONS



## PICATINNY RAIL OPTIONS



## ACTION COMPATIBILITY



|                     |   |
|---------------------|---|
| VISION-200          | Mid Section SigSauer 200/3000                   |
| VISION-200-LINKS    | Mid Section SigSauer 200/300 Links              |
| VISION-201-SA       | Mid Section Tikka T3 SA                         |
| VISION-201-SA-LINKS | Mid Section Tikka T3 SA Links                   |
| VISION-201-LA       | Mid SectionTikka T3 LA                          |
| VISION-207          | Mid SectionTikka T3 XM                          |
| VISION-201-CTR      | Mid Section Tikka T3 CTR                        |
| VISION-DEFACTO      | Mid Section Defacto                             |
| VISION-202-SA       | Mid Section Remington 700 SA (and clones)       |
| VISION-202-SA-LINKS | Mid Section Remington 700 SA Links (and clones) |
| VISION-202-LA       | Mid Section Remington 700 LA (and clones)       |
| VISION-202-LA-LINKS | Mid Section Remington 700 LA Links (and clones) |
| VISION-203          | Mid Section Remington 700 LA XM (and clones)    |
| VISION-204          | Mid Section Sako TRG-22                         |
| VISION-206          | Mid Section Sako TRG-42                         |

|            |  |
|------------|--|
| VISION-240 | Standard Buttstock                               |
| VISION-214 | Standard Forend                                  |
| VISION-218 | Modular Flat Top For Standard Forend             |
| VISION-213 | Competition Forend                               |
| VISION-217 | Medium Length Competition Forend                 |
| VISION-234 | Covert Forend                                    |
| VISION-219 | Night Vision Bridge For Vision Chassis           |
| VISION-212 | Enclosing Night Vision Bridge For Vision Chassis |
| VISION-340 | Night Vision Picatinny Rail                      |



# AO/V ACCURACY INTERNATIONAL CHASSIS



The AO/Vision chassis is a significant upgrade for your A.I. rifle.

The Vision A.I. parts makes your A.I. an all-around rifle ready to tackle anything thrown your way.

The Chassis is compatible with a night vision bridge or a full-length top cover that encloses the whole forend. The chassis has eight m-lok slots on both sides and underneath, it fits four vision modular weights on the inside, has QD-locks on both sides in the front, a rounded barricade stop that guarantees a stable position in every scenario you can imagine and has ARCA/RRS dovetail along the whole forend.

Every Vision A.I. build part can be used as a standalone upgrade to your rifle, or be paired with all our other A.I. products.

## BUILD PARTS

AO/V CHASSIS



VISION A.I. BUTTSTOCK



VISION A.I. ALUMINUM GRIP PANELS



## TOP COVER OPTIONS

AO/V NIGHT VISION BRIDGE ●



AO/V FULL LENGTH TOP COVER ●●



## PICATINNY RAIL OPTIONS

NIGHT VISION PICATINNY RAIL ●



AO/V FULL LENGTH PICATINNY RAIL ●



\*COLORED DOTS INDICATE COMPATABILITY

## CHASSIS COMPATIBILITY

AO/V CHASSIS

AW ■ AT  
AX

VISION A.I. BUTTSTOCK

AW\* ■ AT\*  
AX

VISION A.I. ALUMINUM GRIP PANELS

AW\* ■ AT\*  
AX

## ACTION COMPATIBILITY

AO/V CHASSIS

308. ■ 338.

VISION A.I. BUTTSTOCK

308. ■ 338.

VISION A.I. ALUMINUM GRIP PANELS

308. ■ 338.

\* WITH FOLDING HINGE

|            |   |
|------------|---|
| VISION-230 | AO/V A.I. Chassis 308.                    |
| VISION-238 | AO/V A.I. Chassis 338.                    |
| VISION-231 | A.I. Night Vision Bridge                  |
| VISION-233 | A.I. Full length Top Cover                |
| VISION-232 | A.I. Aluminium Grip Panels                |
| VISION-239 | A.I. Buttstock                            |
| VISION-341 | Picatinny Rail A.I. Full Length Top Cover |
| VISION-340 | Night Vision Picatinny Rail               |





# KRG/TRG COMPETITION FRONTGUARD



The Vision KRG/TRG competition forend is designed for shooters ready to take their KRG/TRG to the next level.

Machined from aluminum for high strength and low weight.

It features a rounded barricade stop, integral QD flush cup sling mount on both sides of the forend, arca rail stretching across the entire forend, eight m-lok slots on both sides and seven m-lok slots underneath for mounting of weights, picatinny rails and much more. NV-bridge ready. The forend also features an adjustable magazine well

Easily mounted with four screws underneath the forend.

## WHAT YOU GET

KRG/TRG COMPETITION FRONTGUARD



## ADD-ONS

KRG/TRG NIGHT VISION BRIDGE



NIGHT VISION PICATINNY RAIL



## ACTION COMPATIBILITY



T3 SA



700 SA = 700 LA



1500 SA



TRG-22 = TRG-42

## CHASSIS COMPATIBILITY



TRG-22 = TRG-42



BRAVO = X-RAY  
WHISKEY

|            |   |
|------------|---|
| VISION-902 | KRG Competition Frontguard Upgrade Remington 700 LA 3,85MAG |
| VISION-903 | KRG Competition Frontguard Upgrade Remington 700 SA         |
| VISION-904 | KRG Competition Frontguard upgrade Tikka SA                 |
| VISION-906 | KRG Competition Frontguard upgrade Howa 1500 SA             |
| VISION-907 | TRG Competition Frontguard Upgrade Trg-22                   |
| VISION-908 | TRG Competition Frontguard Upgrade Trg-42                   |
| VISION-905 | Night Vision Bridge KRG Frontguard Upgrade                  |
| VISION-340 | Night Vision Picatinny Rail                                 |







# VISION HYBRID CHASSIS



The Vision Hybrid chassis is designed and manufactured for both competition shooting and hunting.

The chassis weights only 660grams (without buttstock, buffer tube and grip) and is compatible with both mil spec and commercial buffer tube.

With the right choice of buttstock, barrel and scope, this chassis can become extremely light weight and perfect for hunting.

On the contrary, with heavier and more adjustable buttstock and added weights, this chassis is a very affordable chassis for competition shooting.

The chassis has the possibility for mounting of our thumb rest and wide magazine release for easier magazine ejection.

The chassis features six m-lok slots on both sides and five underneath, is compatible with AR-15 style grips and has ARCA/RRS dovetail along the whole front.

## WHAT YOU GET

VISION HYBRID CHASSIS



FAB DEFENCE AGR-43



## ADD-ONS

WIDE MAGAZINE RELEASE



ADJUSTABLE THUMBREST



## COLOR OPTIONS

BLACK

FDE

O.D.  
GREEN

COMBAT  
GREY

## COMPATIBILITY



T3 SA



700 SA



DEFACTO

|              |   |
|--------------|---|
| VISION-235-1 | Hybrid Chassis Remington 700 SA (And Clones)   Black (Anodized)               |
| VISION-235-2 | Hybrid Chassis Remington 700 SA (And Clones)   Mil Spec O.D. Green (Cerakote) |
| VISION-235-3 | Hybrid Chassis Remington 700 SA (And Clones)   FDE (Cerakote)                 |
| VISION-235-4 | Hybrid Chassis Remington 700 SA (And Clones)   Combat Grey (Cerakote)         |
| VISION-236-1 | Hybrid Chassis Tikka SA   Black (Anodized)                                    |
| VISION-236-2 | Hybrid Chassis Tikka SA   Mil Spec O.D. Green (Cerakote)                      |
| VISION-236-3 | Hybrid Chassis Tikka SA   FDE (Cerakote)                                      |
| VISION-236-4 | Hybrid Chassis Tikka SA   Combat Grey (Cerakote)                              |
| VISION-237-1 | Hybrid Chassis Defacto   Black (Anodized)                                     |
| VISION-237-2 | Hybrid Chassis Defacto   FDE (Cerakote)                                       |
| VISION-237-3 | Hybrid Chassis Defacto   Combat grey (Cerakote)                               |
| VISION-237-4 | Hybrid Chassis Defacto   Mil Spec O.D. Green (Cerakote)                       |
| VISION-401   | Thumb Rest RH   |
| VISION-426   | Thumb Rest LH   |
| VISION-405   | Wide Magazine Release   |





# VULCAN BRAKE

The difference between the Vulcan brake and every other brake on the market is the seven adjustable ejection ports on top of the brake. These ports are in connection with the blast chamber that is made before the actual recoil reducing chambers. This is made to first counter the rise of the muzzle before the gas goes on to reduce recoil.

The adjustable ejection ports are designed to counter muzzle rise and therefore eliminate all or as much as possible of the muzzle rise, very commonly experienced when shooting with a brake.

This again helps the shooter better track the bullet trace and get off the next shot faster due to the scope still being in the near proximity of the engaged target.

Instead of having all the holes open at all times, we made it possible to adjust using set screws to allow the shooter to fine tune the recoil depending on what ammunition you shoot.

A lot of our focus also went into making the brake less disturbing to the shooter, making it easier to maintain focus during a competition/training. This is achieved by having the recoil reducing chambers face straight out which pressure from blowing back on the shooter and nearby people.



## How it's made

The Vulcan brake is precision machined from 17-4 PH stainless steel and all threads are manually checked by our personnel to be within the specification required.

All sharp edges is deburred in the machine to achieve a clean and nice-to-handle product.

## Material facts:

- 17-4PH combines high strength and hardness with good corrosion resistance.
- 17-4PH is commonly used in aerospace industry, petroleum industry, and chemical industry and more

## Easy installation:

The Vulcan muzzle brake is made with the counter nut principle. Screw on and lock it with the counter nut, then your good to go!!

The brake has three nut locking screws which allows you to lock net nut in the desired position after the first alignment, this makes it easier for you to get a perfect alignment every time you detach and attach the brake.

The Brakes comes with a tightening pin made from hardened steel that are screwed into a M5 thread at the bottom of the brake to allow you to install the brake without the use of a wrench, which in return keeps the brake free of scratches.

## SPECIFICATIONS

| THREAD    | CALIBER      | FINISH                      | WEIGHT     | DIAMETER |
|-----------|--------------|-----------------------------|------------|----------|
| M18x1 6H  | 6MM / .243   | 17-4 STAINLESS STEEL / RAW  | 145 GRAMS  | 29 MM    |
| 5/8-24 2B | 6.5MM / .264 | 17-4 STAINLESS STEEL / GOLD | 5.1 OUNCES | 1.14 IN  |
|           | 7.62MM / .30 | MORE COMMING SOON...        |            |          |

|            |  |
|------------|--|
| VISION-430 | Vulcan Brake   M18x1   6mm / .243   RAW    |
| VISION-431 | Vulcan Brake   M18x1   6.5mm / .264   RAW  |
| VISION-432 | Vulcan Brake   M18x1   7.62mm / .30   RAW  |
| VISION-433 | Vulcan Brake   5/8-24   6mm / .243   RAW   |
| VISION-434 | Vulcan Brake   5/8-24   6.5mm / .264   RAW |
| VISION-435 | Vulcan Brake   5/8-24   7.62mm / .30   RAW |

|            |   |
|------------|---|
| VISION-436 | Vulcan Brake   M18x1   6mm / .243   GOLD    |
| VISION-437 | Vulcan Brake   M18x1   6.5mm / .264   GOLD  |
| VISION-438 | Vulcan Brake   M18x1   7.62mm / .30   GOLD  |
| VISION-439 | Vulcan Brake   5/8-24   6mm / .243   GOLD   |
| VISION-440 | Vulcan Brake   5/8-24   6.5mm / .264   GOLD |
| VISION-441 | Vulcan Brake   5/8-24   7.62mm / .30   GOLD |





# VISION PICATINNY RAILS

We always try to offer products for a one-stop shop for everything rifle upgrades. Therefore, it is important for us to offer high end scope base picatinny rails. Every picatinny rail is completely deburred to eliminate every sharp edge. everything is made from high end aircraft aluminum and then high end anodized for a good looking finish and to increase abrasion and corrosion resistance.

**Remington®**

**700 SA**

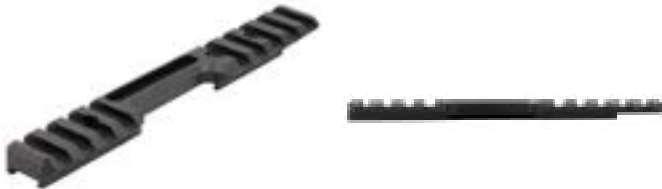
Built in 20MOA of elevation for extended long-range shooting. Machined from aircraft grade aluminum. Anodized black for abrasion and corrosion resistance. Dual side ejection port cutout. The scope base has a built-in recoil lug which secures the base from moving under recoil.



**TIKKA**  
SECOND TO NONE

**T1x**

Built in 20MOA for extended long-range shooting. Machined from aircraft grade aluminum. Anodized black for abrasion and corrosion resistance. single side ejection port cutout. Available in both right hand (RH) and left hand (LH)



**T3**

Built in 20MOA for extended long-range shooting. Machined from aircraft grade aluminum. Anodized black for abrasion and corrosion resistance. single side ejection port cutout. Available in both right hand (RH) and left hand (LH)



**CZ**

**457**

Built in 20MOA for extended long-range shooting. Machined from aircraft grade aluminum. Anodized black for abrasion and corrosion resistance. single side ejection port cutout. Available in right hand (RH).



**SIGSAUER**

**200 STR**

Built in 20MOA of elevation for extended long-range shooting. Machined from aircraft grade aluminum. Anodized black for abrasion and corrosion resistance. Single side ejection port cutout. dovetail action top. Mounted with 6 screws on the side and 2 screws from the top



**Howa**

**H-MINI**

Built in 20MOA of elevation for extended long-range shooting. Machined from aircraft grade aluminum. Anodized black for abrasion and corrosion resistance. Dual side ejection port cutout. The scope base has a built-in recoil lug which secures the base from moving under recoil.



**BERGARA**  
OUR BARRELS MAKE THE DIFFERENCE

**B14R**

Machined from aircraft grade aluminum. Anodized black for abrasion and corrosion resistance. Dual side ejection port cutout. available in 20, 30 and 40 MOA.



**M-LOK**

M-LOK picatinny rail for mounting of picatinny accessories anywhere with M-LOK slots. Also features and integrated QD-lock cup. Machined from aircraft grade aluminum. Anodized black for abrasion and corrosion resistance.



**UIT**

UIT picatinny rail for mounting of picatinny accessories anywhere with UIT slot. Machined from aircraft grade aluminum. Anodized black for abrasion and corrosion resistance.



|                  |  |
|------------------|--|
| VISION-220       | Picatinny Rail SigSauer 200, Dovetail Action Top 20MOA |
| VISION-221       | Picatinny Rail Tikka T3 20MOA                          |
| VISION-228       | Picatinny Rail Tikka T3 Links 20MOA                    |
| VISION-222       | Picatinny Rail Tikka T1x 20MOA                         |
| VISION-222-LINKS | Picatinny Rail Tikka T1x Links 20MOA                   |
| VISION-224       | Picatinny Rail Bergara 20MOA                           |
| VISION-225       | Picatinny Rail Bergara 30MOA                           |

|            |  |
|------------|--|
| VISION-226 | Picatinny Rail Bergara 40MOA               |
| VISION-227 | Picatinny Rail CZ 457 20MOA                |
| VISION-229 | Picatinny Rail Howa (H-Mini) 20MOA         |
| VISION-223 | Picatinny Rail With QD-Lock For M-lok Slot |
| VISION-310 | Picatinny Rail UIT Rail 10 cm              |
| VISION-311 | Picatinny rail remington 700 sa            |





# VISION ACCESSORIES

We always try to offer our chassis users the best accessories to make our products even better to use. Therefore, we are always expanding our offering of accessories for every purpose imaginable. These accessories are precision machined and then either anodized or cerakoted.

## MODULAR M-LOK WEIGHT KIT

Modular M-LOK weight kit made for mounting on any M-LOK slot and inside The Vision competition style forends. The weights are also stackable and therefore there are no limit to how heavy your rifle can get (usually used in ELR to eliminate recoil). They are machined from brass and are available in black and polished brass. Delivered with black stainless steel torx screws.



## VISION CHASSIS FOLDER

The vision holding mechanism is a highly robust and reliable folding mechanism. It is designed to be used between the vision chassis mid section and vision chassis buttstock. The folding mechanism is unlocked by the push of a button and locked by folding the buttstock back in position. The way that the folder is designed makes the folder perfectly sturdy and the buttstock will not move freely unless moved by user, that being said, the folder is not hard for the user to move.



## A.I. SKELETONIZED TRIGGER SHOE

Our AI trigger shoe is an ascetic upgrade to your ai trigger. It is easily changed with one screw and makes your ai look even better.



## HUNTER BRAKE

The hunting brake is the perfect accessory for hunters that don't want a big bulky compensator that makes a big bang when firing. It is small, light and helps quite a bit with recoil. It is also perfect as a thread protector because of how small it is. The hunter brake is available in M14x1 and M15x1



## UNIVERSAL SA MAGAZINE EXTENTION

Universal SA magazine extention that adds approximately +3 (depending on cartridge and magazine). Machined from aircraft grade aluminum then cerakoted for corrosion resistance and a nice feel. Easy to install and as robust as you get it.



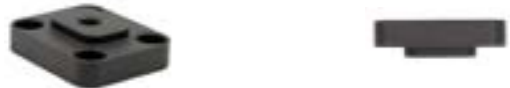
## XL MAGAZINE RELEASE

The vision chassis may have feeding issues with a small percentage of magazines, this is where the XL tikka/remington SA magazine release comes in handy. This heightens the magazine release by 3.81mm/0.15in which makes the magazine closer to the action and removes all feeding issues.



## SHORT ADAPTER BLOCK

If you need a shorter length of pull this is the product for you. By replacing your standard adapter block with this you decrease the length of pull by approximately 23mm/0.9in.



## A.I. BARREL THREAD CAP

Barrel thread cap to protect A.I. barrels while detached from your rifle. Available for M27x2 and M30x2.



## VERSAPOD ADAPTER STANDARD FOREND

The versapod adapter is our in-house spigot that fits the vision chassis standard forend and is designed to easily mount different spigot accessories.



|            |                                 |
|------------|---------------------------------|
| VISION-301 | Universal SA Magazine Extension |
| VISION-516 | Modular M-Lok Weight Kit        |
| VISION-821 | Hunter Brake M14-1              |
| VISION-822 | Hunter Brake M15-1              |
| VISION-400 | XL magazine release             |
| VISION-402 | Barrel thread cap M27x2         |

|                   |  |
|-------------------|--|
| VISION-403        | Barrel thread cap M30x2                |
| VISION-404        | Short adapter block                    |
| VISION-AI-TRIGGER | Skeletonized Trigger Shoe For AT/AX    |
| VISION-251        | Versapod Adapter Vision Chassis R93/R8 |
| VISION-211        | Vision Chassis Folding Mechanism       |















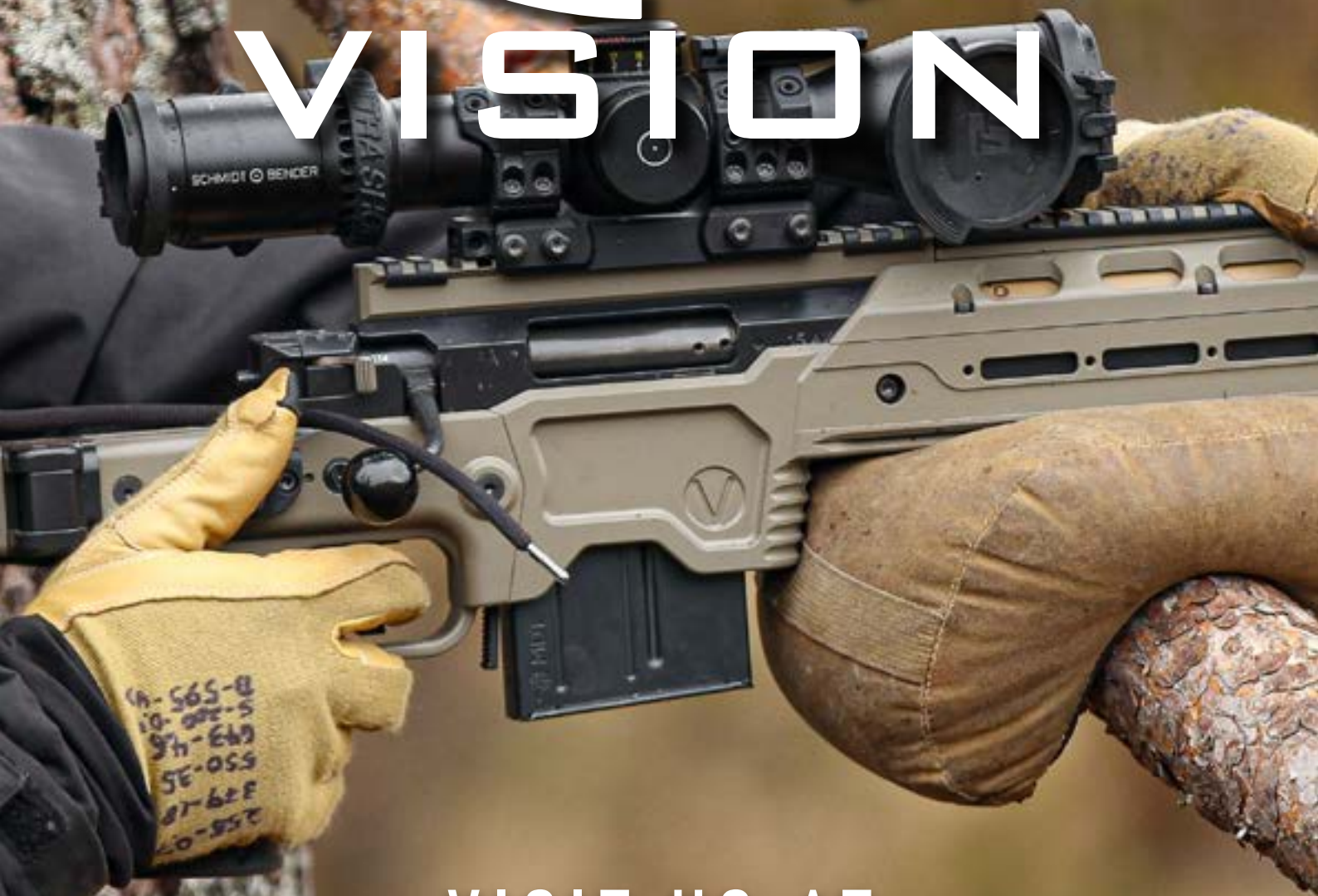
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VISION



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